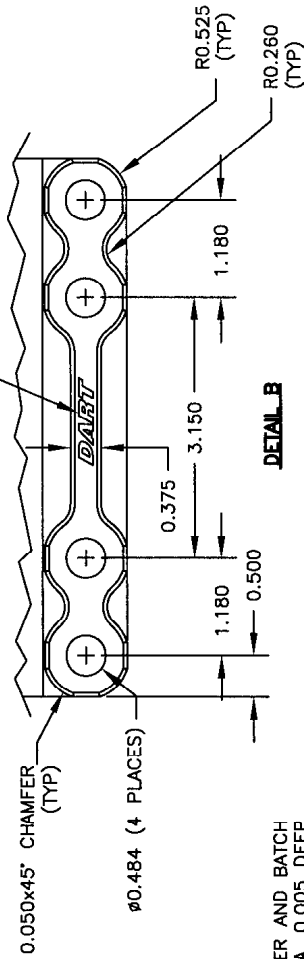


R0.250 (TYP AROUND POCKET)  
0.050x45° CHAMFER (TYP)

SECTION A-A

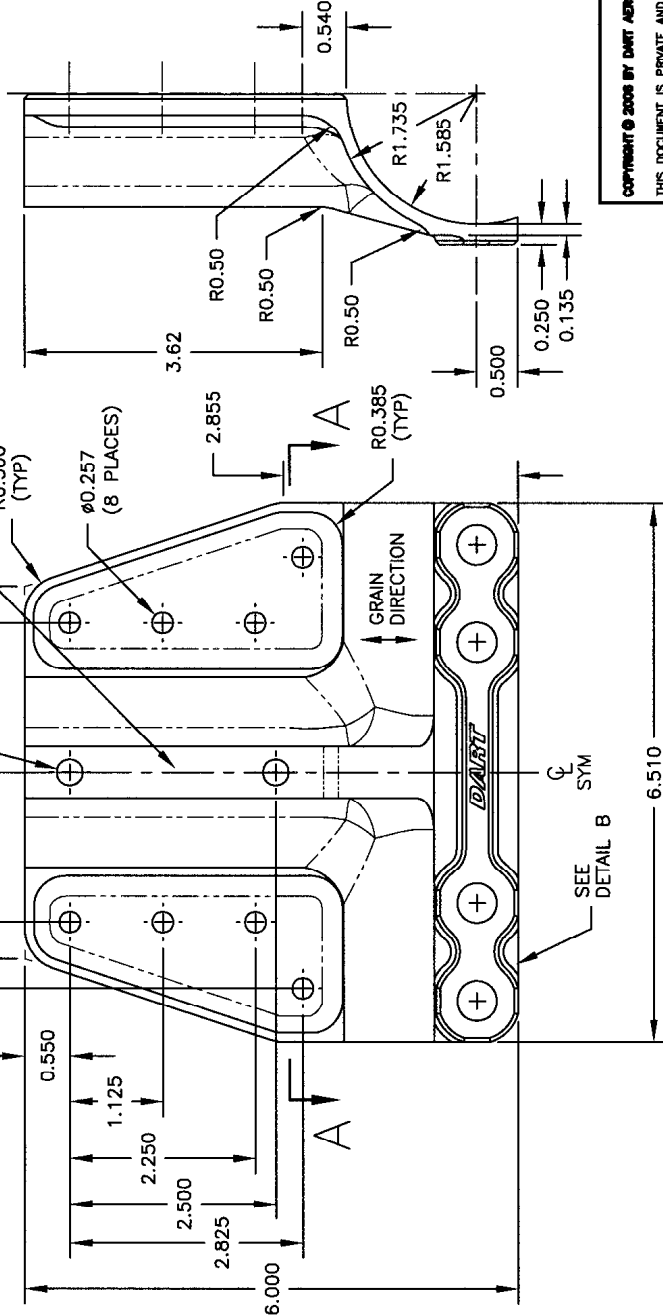
ENGRAVE DART LOGO IN THIS AREA TO A MAX DEPTH OF 0.015 AND A MIN. TOOL RADIUS OF 0.250



DETAIL B

ENGRAVE PART NUMBER AND BATCH NUMBER IN THIS AREA, 0.005 DEEP MAX WITH MIN RADIUS OF 0.010

- D3500-1 SADDLE**
- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/B OR QQ-A-250/11) (MAKE FROM D6102-013 SADDLE BILLET, 6061) CHEMICAL CONVERSION COAT PER DART QSI 005 4.1, POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
  - 2) FINISH:
  - 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
  - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 5) ALL DIMENSIONS ARE IN INCHES



RELEASED

06.08.15

C	06.06.30	MAT'L NOW 6061-T6/T651
B	06.05.29	CHANGE DIMS; MAT'L NOW 7075-T7351
A	06.04.18	NEW ISSUE
DESIGN	QC	DRAWN BY PH
CHECKED	PH	APPROVED
DATE	06.06.30	TITLE
		SADDLE

COPYRIGHT © 2008 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT AUTHORIZED BY THE PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

DART AEROSPACE LTD.

DRAWING NO. D3500

REV. C

SHEET 1 OF 1

SCALE

2:3